

Stainless Steel Accessories

SKIRT KIT, CAB & SLEEPER – MACK CHU613, CXU613

INSTALLATION INSTRUCTIONS

1. Peel plastic from around all bolt holes and mounting surfaces of the skirts.
2. Remove factory sleeper skirts and set bolts aside.
3. Remove turn signal lights, block heater plug, shore power plug and brackets from truck.
4. Line up the mounting holes on the driver side cab skirt with existing holes on the truck. Three or four holes should line up. Enlarge these holes by drilling with a $\text{Ø}5/16''$ bit.
5. On the passenger side, only one mounting hole on the cab skirt will line up with an existing hole on the truck. Mark the remaining holes and drill out $\text{Ø}5/16''$.
6. Fasten the cab skirt to the truck semi tight using $1/4''$ hardware provided.
7. Fasten the sleeper skirt to the truck semi tight using hardware set aside in step 2.
8. Align cab and sleeper skirts according to figure A.
9. Ensure contoured edge of cab skirt matches up with contoured surface on truck filler panel. See figure A. The filler panel can be adjusted as necessary by loosening the bolts on the grab handle.
10. Fully tighten the cab and sleeper skirts to each other using $1/4''$ hardware provided.
11. Fully tighten the skirts to the truck.
12. Attach turn signal lights, block heater plug and shore power plug to the cab skirts.
13. Remove remainder of plastic.

Figure A
(passenger side shown)

