

STAINLESS STEEL ACCESSORIES

CAB SKIRT – COLUMBIA MODEL

INSTALLATION INSTRUCTIONS

1. Open cab door, and remove block heater assembly from the frame rail. (if equipped, driver side only).
2. Remove plastic coating from tabs and top flange of cab skirt. Attach supplied brackets (as per diagram, using supplied $\frac{1}{4}$ " bolts, nuts and washers). Do not tighten, as they will be adjusted later. Make sure to center them in slots, and stand brackets "straight up".
3. Holding cab skirt roughly $\frac{1}{4}$ " away from the rear edge of the "hood extension panel", and flush with the body panel above it, use a marker to trace the slots in the brackets onto the underside of the cab frame rail.
4. Set cab skirt aside and drill $\frac{3}{16}$ " holes through the center of the marked slots in the frame rail.
5. Install the cab skirt using the supplied #14 screws through the brackets into the frame rail (do not completely tighten).
6. Adjust the cab skirt into desired position (flush with body panel), and tighten all bolts.
7. Install the supplied reinforcement bracket (as shown below) between the bottom of the cab skirt and frame channel (through small hole), below where block heater plug was (if applicable). Use supplied #10 hardware on cab skirt, and $\frac{1}{4}$ " hardware on "frame side" of bracket.
8. Remove plastic coating, and connect wiring harness to truck's wire system (if applicable) as per truck manufacturers specs. Clean with glass cleaner, if necessary.

