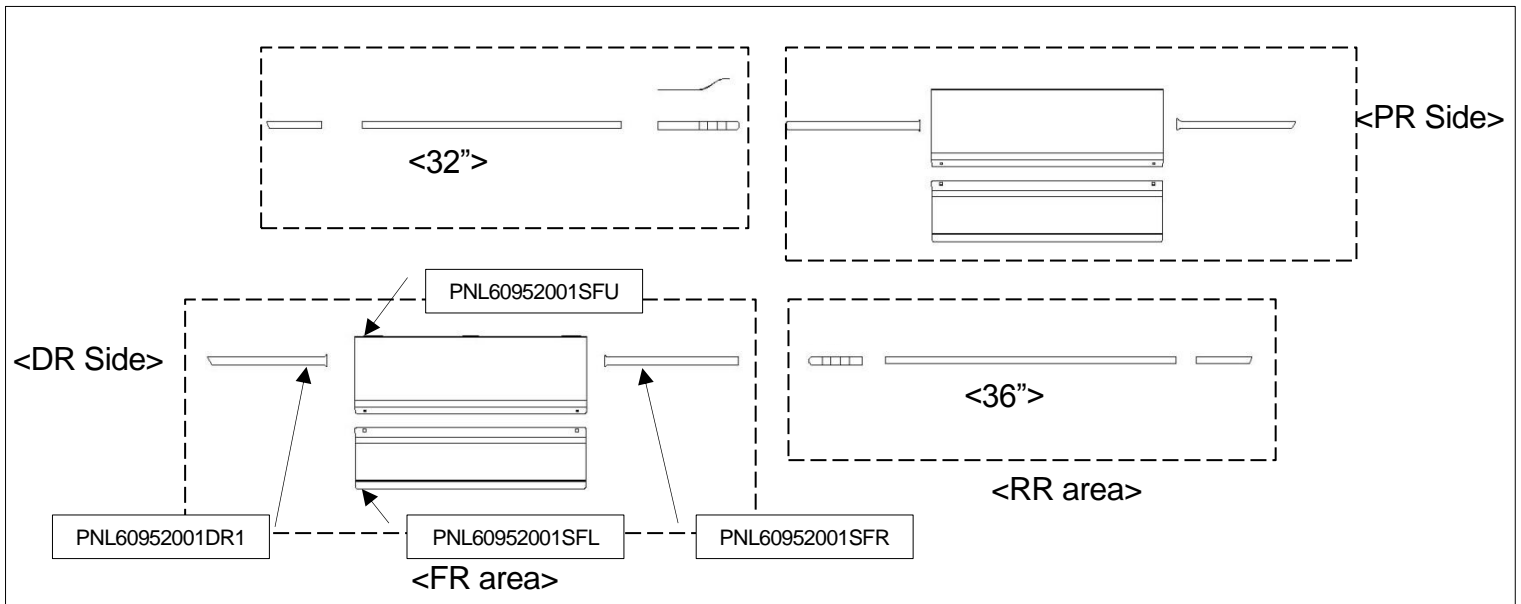


CHASSIS FAIRING SET, UPPER, MACK ANTHEM

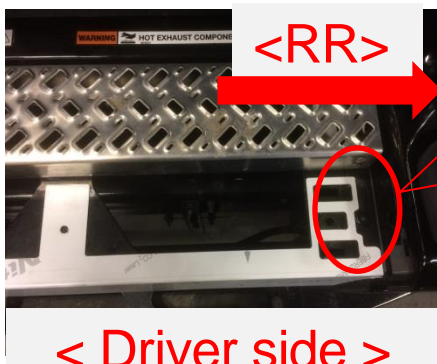
INSTALLATION INSTRUCTIONS



Front area and Rear area are not related.

A. For front area, Install PNL60952001SFU & SFL first. Otherwise. The location of DR1(PR1) & SFR will be variable.

1. Disassemble upper outside OEM plate. Disassemble side panel for better working space if necessary.
2. Place the lower panel with nylon washers first and upper one later in the designed location to make assembly holes. (see below more detail)



< Driver side >
Figure 1. Designed Location for Upper Panel



- i) Match the right side edge of upper panel which is near etching mark to existing bolt. Driver side is the rear one, but Passenger side is the front one.
- ii) Adjust lower panel location based on upper one.



Figure 2. Guide Line Tape for Lower Panel Location

- iii) Using tape, make a guide line of lower panel location.
- iv) Using a pen or pencil, mark all hole locations (1 hole @ upper, 2 holes @ side) on the truck. Must use nylon washers between lower panel and truck. Otherwise, the hole locations of panel and truck will be unmatched later. Modify the hole size of nylon washers for supplied carriage bolts as necessary.

- 3. Use the provided alcohol pads to clean the truck surface prior to application of the lower panel.
- 4. Peel plastic from around hole locations of upper panel and top & bottom bended area of lower panel.



Figure 3. Place Lower Panel after Peel 3M Tape

- v) Drill 1/8" pilot holes first, then use 9/32" drill bit to finish.
- 5. Peel all 3M tape and Place lower panel gently with nylon washers in their desired position (follow guide line tape).
- 6. Place upper panel and attach both panels to truck with supplied washers, locknuts and 1/4"-20 X 3/4 SSSH (for upper) and 1/4"-20 X 1 POCB (for side).
- 7. Tighten all screws.
- 8. Install OEM plates. Assemble the side panel if necessary.

- 9. Repeat steps for other side of vehicle if necessary.
- 10. Peel all remaining plastic, and clean with glass cleaner as necessary.

B. For rear area, attach all panels close to rubber cover (see below picture for reference).



- 1) Use the provided alcohol pads to clean the truck surface prior to application of each panel.
- 2) Peel approximately 1" of each end of 3M tape and fold over from panel.
- 3) Place panel in their desired position, and adhere the peeled corners.
- 4) Peel remainder of tape.
- 5) Repeat steps for other panels of vehicle if necessary.